

**Matreial Data Sheet** 

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

# Elastever® E3000 TF SI

## Material Description:

Elastever ® E3000 TF SI is a Thermoplastic Polyester Elastomer (TPEE) product filled with PTFE, Silicone. Characteristics include: Lubricated.

Material Status	<ul> <li>Commercial: Active</li> </ul>	
Availability	Asia Pacific	<ul> <li>North America</li> </ul>
	Europe	<ul> <li>Latin America</li> </ul>
	Middle East	<ul> <li>Africa</li> </ul>
Additive	<ul> <li>PTFE + Silicone Lubricant</li> </ul>	
Features	<ul> <li>Lubricated</li> </ul>	<ul> <li>High Resilience</li> </ul>
	Fatigue Resistant	<ul> <li>Impact Resistant</li> </ul>
	<ul> <li>Chemical Resistant</li> </ul>	<ul> <li>Environmental Protection</li> </ul>
	<ul> <li>Good Processability</li> </ul>	<ul> <li>Oil Resistant</li> </ul>
	Heat Resistant	<ul> <li>Shock Absorption</li> </ul>
RoHS Compliance	<ul> <li>RoHS Compliant</li> </ul>	
Processing Method	<ul> <li>Injection Molding</li> </ul>	

Physical Properties	Typical Value	Unit	Test Method
Density	1.25	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage			
Flow	2.2	%	Internal Method
Across Flow:24 hr	1.5 to 2.5	%	ISO 294-4
Flow:24 hr	1.5 to 2.5	%	ISO 294-4

Mechanical Properties	Typical Value	Unit	Test Method
Tensile Modulus	180	MPa	ISO 527-2/1
Tensile Stress(Yield)	21	MPa	ISO 527-2/50
Tensile Strain(Break)	360	%	ISO 527-2/50
Flexural Modulus,2.0 mm/min	217	MPa	ISO 178
Flexural Stress,2.0 mm/min		MPa	ISO 178
Yield	11	IVIPd	130 176

Impact Properties	Typical Value	Unit	Test Method
Notched Izod Impact	3/	kJ/m <sup>2</sup>	ISO 180/1A
Strength,23°C,80*10*4	54	KJ/M	13O 100/1A
Unnotched Izod Impact	No Break		ISO 180/1U
Strength,23°C,80*10*4	NO break		120 100/10

Processing Information	Typical Value	Unit
Processing (Melt) Temp	216 to 238	$^{\circ}\! \mathbb{C}$
Mold Temperature	27 to 54	${\mathbb C}$
Drying Temperature	82	${\mathbb C}$
Drying Time	4	hr
Suggested Max Moisture	0.1	%
Rear Temperature	182 to 193	$^{\circ}\mathrm{C}$
Middle Temperature	204 to 216	$^{\circ}\mathrm{C}$
Front Temperature	227 to 238	$^{\circ}\mathrm{C}$
Screw Speed	30 to 60	rpm
Back Pressure	0.172 to 0.344	MPa

## NFD ADVANCED COMPOSITES

Elastever® E3000 TF SI

#### CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告!在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

#### LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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### **CONTACT:**

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